

Verona 1000

Verona 1001

Verona 1003

Instruction Book





Lacunza congratulates you on your choice.

Certified under ISO 9001, Lacunza guarantees the quality of its appliances and undertakes to meet the needs of its customers.

Confident of the know-how afforded by more than 50 years' experience, Lacunza uses advanced technologies in the design and manufacture of its entire range of appliances. This document will help you install and use your appliance in optimum conditions for your comfort and safety.

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1. PRESENTATION OF THE APPLIANCE

For optimum operation of the appliance, we advise you to read this manual carefully before switching on the appliance for the first time. In case of problems or concerns, we urge you to contact your dealer, who will cooperate with you.

In order to improve the product, the manufacturer reserves the right to make changes without notice by updating this document.

This appliance is designed to burn wood in absolutely safe conditions.

WARNING: Faulty installation may have serious consequences.

Installation and all necessary regular maintenance operations must be performed by an authorized installer in full accordance with the specifications set out in the legislation applicable in each country and this instruction book.

1.1. General characteristics

	Unit	Verona 1000	Verona 1001	Verona 1003
Operating appliance	-	Intermittent	Intermittent	Intermittent
Appliance classification	-	Type BE	Type BE	Type BE
Preferred fuel	-	Wood logs (Humidity<25%)		
Indirect heating functionality	-	NO	NO	NO
Values at Nominal Output	Nominal output to atmosphere (Direct) (P_{nom})	kW	17	17
	Efficiency at P_{nom} (η_{nom})	%	80	80
	CO emission at 13% O_2 at P_{nom} (CO_{nom})	mg/m ³	875	875
	NO _x emission at 13% O_2 at P_{nom} (NO_{xnom})	mg/m ³	108	108
	OGC emission at 13% O_2 at P_{nom} (OGC_{nom})	mg/m ³	47	47
	PM emission at 13% O_2 at P_{nom} (PM_{nom})	mg/m ³	23	23
	Optimum flue draught at P_{nom} (p_{nom})	Pa	12	12
	Gas temperature of flue at P_{nom} (T_{nom})	°C	257	257
	Gas temperature on the flue socket flange at P_{nom}	°C	289	289
	Log load frequency at P_{nom}	h	1	1
	Gas mass flow at P_{nom}	g/s	15.7	15.7
	Wood consumption (beech) at P_{nom}	kg/h	5.1	5.1
	Chimney temperature class	-	T400	T400
Dimensions of the firebox				
Width	mm	854	854	854
Depth	mm	310	310	310
Useful height	mm	310	310	310
Maximum length of the logs	cm	85	85	85
Volume heated (45W/m ³) at P_{nom}	m ³	378	378	378
Capacity of the ashpit	L	1.6	1.6	1.6
Weight	kg	140	145	150
Flue socket diameter (d_{out})	mm	200	200	200
Type of heat output/room temperature control		Single stage heat output, no room temperature control		
Energy efficiency class	-	A	A	A
Energy efficiency index (EEI)	-	106	106	106
Seasonal Energy Efficiency of space heating (η_s)	%	70	70	70



Note: The values indicated in the above table are based on tests performed in accordance with UNE-EN 13229, with logs with no more than 18% humidity and pressure conditions as indicated in each case.

Warning: this appliance is designed and prepared to work with the types of fuel, degree of humidity of the fuel, fuel loads, fuel load frequencies, flue draught and system of installation indicated in this Instruction Book. Failure to respect these conditions may lead to problems with the appliance (deterioration, shorter useful life, etc.) which are not covered by the Lacunza warranty.

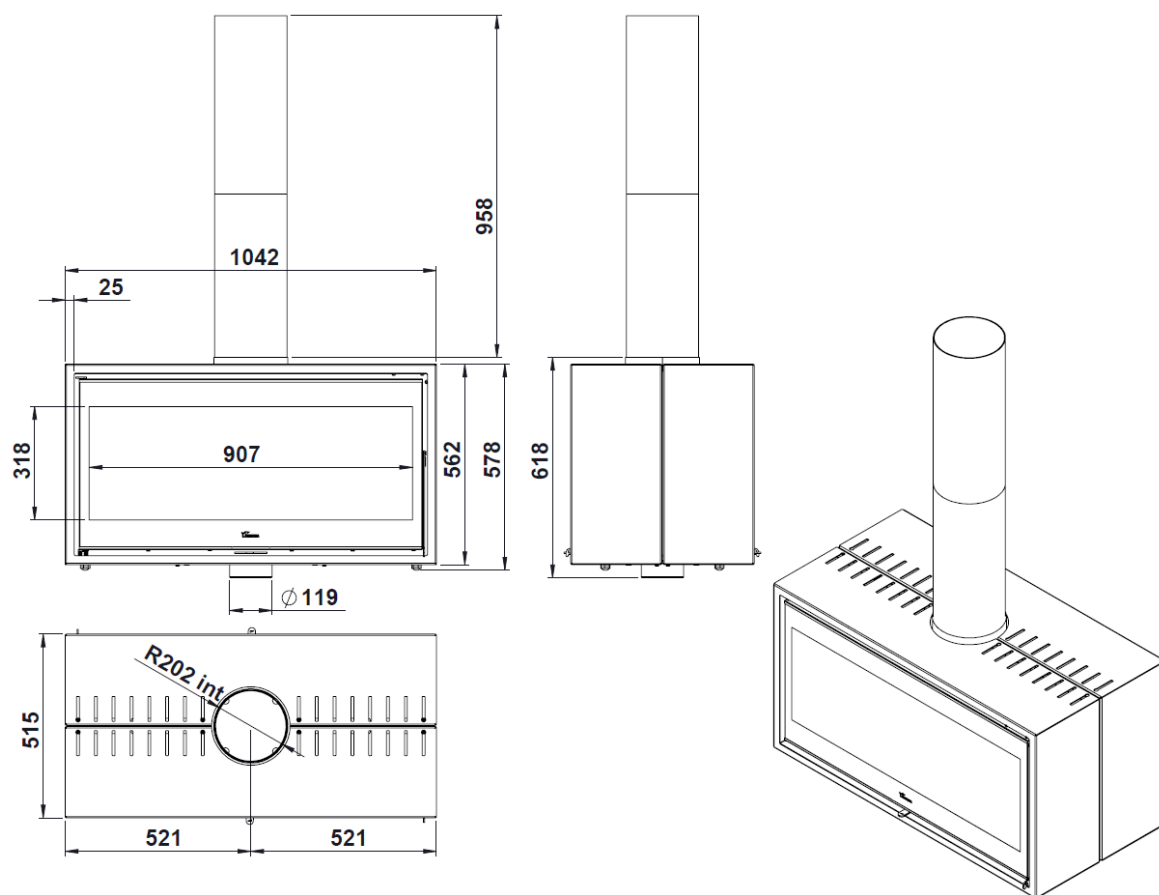


Figure No.1 - Dimensions of the Verona 1000 appliance in mm

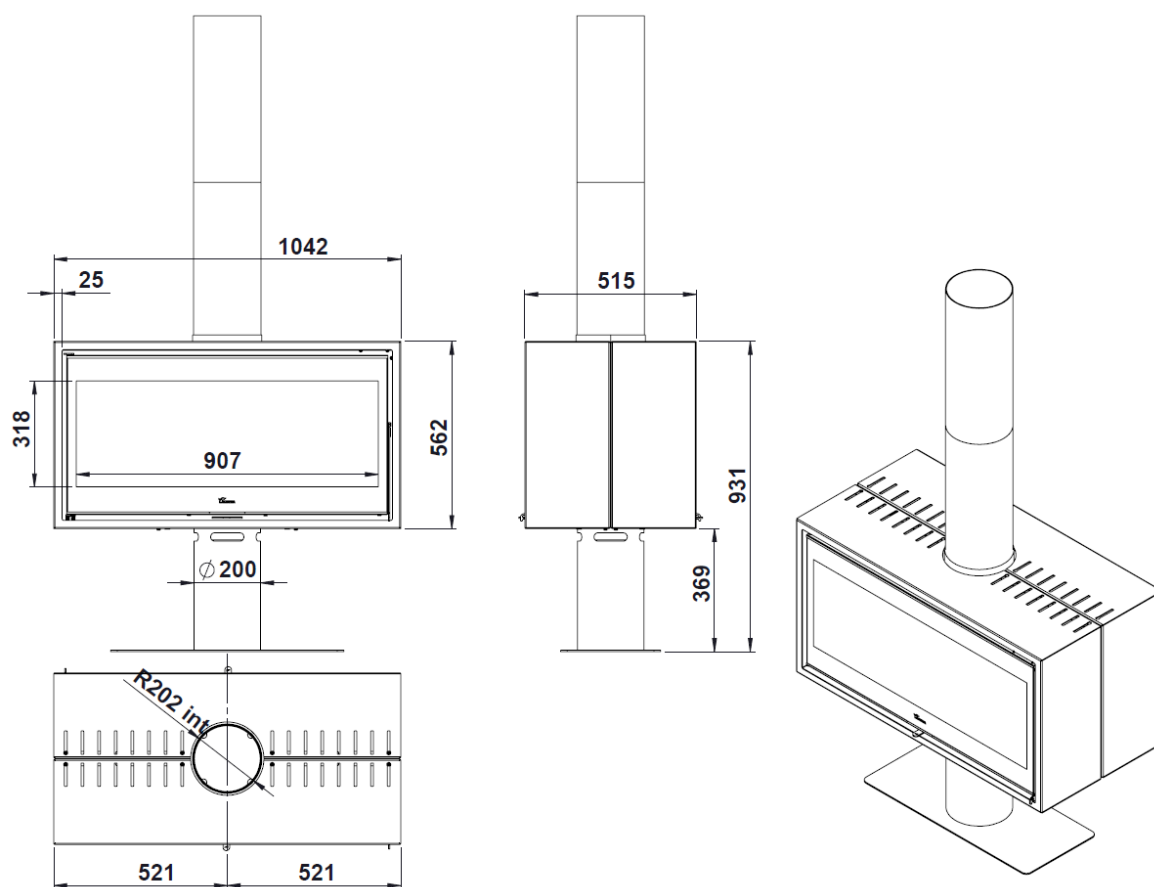


Figure No.2 - Dimensions of the Verona 1001 appliance in mm

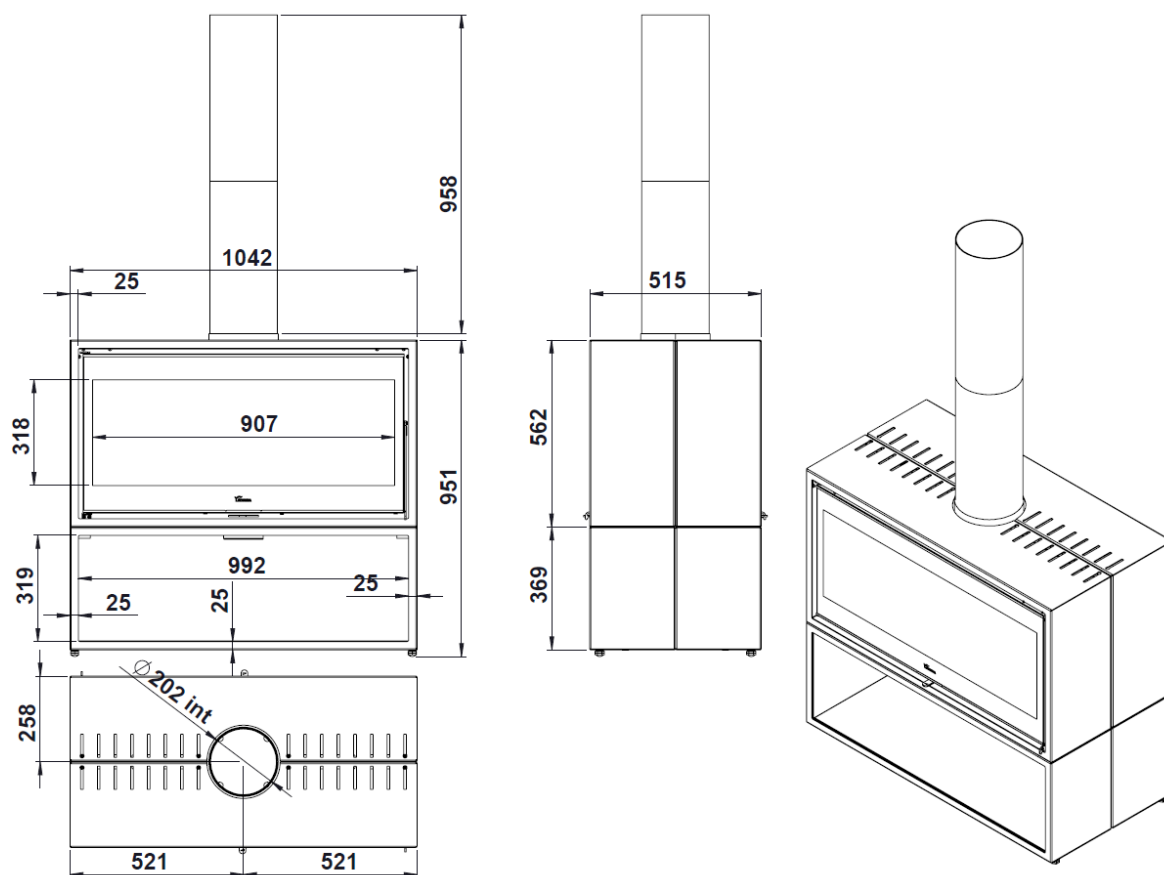


Figure No.3 - Dimensions of the Verona 1003 appliance in mm

2. INSTRUCTIONS FOR THE INSTALLER

2.1. Warning to installers

All local and national regulations, including all those referring to national and European standards, must be observed when installing the appliance.

Installation of the appliance must be performed by an authorised installer.

An incorrectly installed appliance may lead to serious incidents (fires, creation of harmful gases, deterioration of nearby fixtures, etc.).

Lacunza's liability is limited to the supply of the material and does not include installation of the appliance.

2.2. Room for installation

2.2.1. Ventilation of the room

The appliance needs to consume oxygen (air) in order to work properly. Ensure a suitable air supply in the room in which the appliance is fitted. This quantity of oxygen is additional to the oxygen that we need in order to breathe (air renewal).

In order to ensure the high quality of the air you breathe and to avoid potential accidents resulting from high concentrations of the gases produced by combustion (mainly carbon dioxide and carbon monoxide), it is absolutely crucial to ensure the suitable renewal of the air in the room in which the appliance is fitted.

the room must always have at least two permanent grilles or openings to the exterior in order to renew the air (one for intake and the other for extraction).

For the installation of its appliances, Lacunza recommends an additional section for these openings. One of these two grilles must be situated high up in the room (at less than 30 cm from the ceiling)

and the other one low down (at less than 30 cm from the floor). Both grilles must open outdoors in order to renew the air in the room with fresh air.

The air inlet grilles must be positioned so that they cannot be blocked or closed accidentally.

The minimum section that each of these grilles must have depends on the nominal output of the appliance in accordance with the following table:

Output of the appliance (kW)	Minimum additional section of each of the grilles (cm ²)
$P \leq 10\text{kW}$	70
$10 < P \leq 15$	90
$15 < P \leq 20$	120
$20 < P \leq 25$	150
$25 < P \leq 30$	180
$30 < P \leq 35$	210
$P > 35$	240

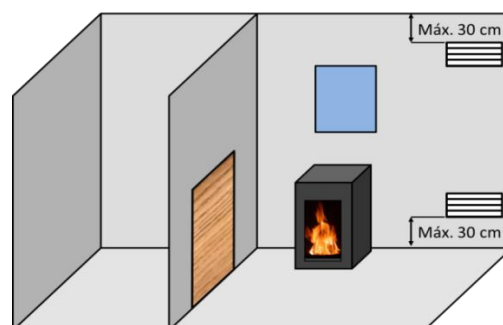


Figure No.4 - Guideline indications for ventilation grilles

In the case of appliances on which it is possible to pipe combustion air in from outdoors (appliances type BE, BF, CA, CM y CC), the specifications described in the Table above are not necessary.

The appliance must always be used with the door(s) closed.

In rooms equipped with Controlled Mechanical Ventilation, the system

extracts and renews the ambient air; in such cases, the room is at slightly low pressure and it is necessary to install a non-closable outside-air inlet with a section of at least 90 cm².

2.2.2. Location of the appliance in the room

Choose a location in the room which favours good hot-air distribution by convection and radiation.

2.3. Installation of the appliance

2.3.1. Floor

Make sure that the base can withstand the total constructed weight of the appliance and its casing.

The apparatus should not be placed on combustible material.

In the case of the Verona 1001 appliance, as a safety measure it is recommended to fasten it to the ground using 4 screws. It has semi-cut holes in the base to perform this operation.

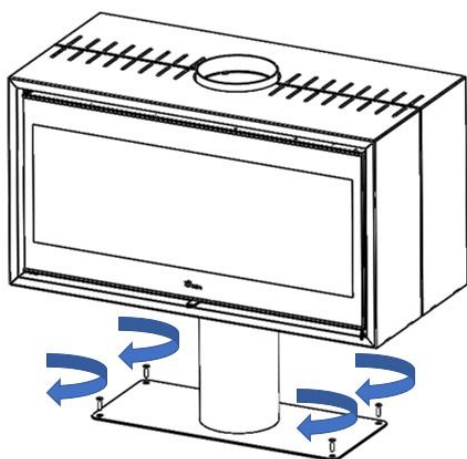


Figure No.5 - Fastening the Verona appliance to the floor

2.3.2. Safety distances

Be sure to respect the appliance installation distances from **combustible**

materials. Looking at the appliance head-on:

VERONA 1000-1001-1003	Distance to combustible materials (mm)
From the right-hand side	400
From the left-hand side	400
From the rear	1000
From the front	1000
From above	800

Bear in mind that it may even be necessary to protect non-combustible material in order to prevent breakage, deformation, etc., as a result of overheating if the non-combustible material is not designed to withstand high temperatures.

2.3.3. Checks before lighting for the first time

- Make sure that the glasses are not broken or damaged. 100 mm de aislamiento
- Make sure that the flueway is not obstructed with packing or loose parts.
- Check the deflectors are correctly positioned.
- Make sure that the airtight joints on the flue circuit are in perfect condition.
- Make sure that the doors close properly.
- Make sure that all moving parts are fitted in place.

2.3.4. Height adjustment and levelling the appliance

The appliance must be perfectly level, horizontally and vertically, both at the front and on the sides (use a spirit level).

The Verona 1000 and Verona 1003 appliances have adjustable legs with which to adjust its height.

The legs can be adjusted using a 24mm spanner.

2.3.5. Connection to the flue

The appliance must be connected to the chimney flue using special piping designed to resist the products of combustion (e.g. stainless steel, enamelled steel, etc.).

To connect the flue to the socket flange, insert the piping inside the flange and seal the joint with fire sealant or fire cement to make it completely airtight.

The installer must ensure that the pipe connected to the appliance is well secured and there is no chance of it coming free from its housing (e.g. as a result of dilatation due to temperature, etc.).

2.3.6. Piping air to the firebox

On this model, it is possible to pipe air to the appliance for combustion straight from outdoors. We recommend that, if possible, air be drawn from outdoors for combustion via a non-closable pipe with a diameter of 120mm leading to the nozzle on the bottom-front of the appliance.

If the tube is straight, it can have a maximum of 12 meters in length. If you use accessories like elbows, you must subtract the total length (12 meters) 1 meter for each accessory used.

This is the best option because it means that draughts are not created in and oxygen is not consumed from the room in which the appliance is fitted. A further advantage is that there is no danger of downdraught which may hinder the correct updraught of the appliance when an extractor or mechanical ventilation appliance is used in the same room as the central-heating appliance or in another one alongside it.

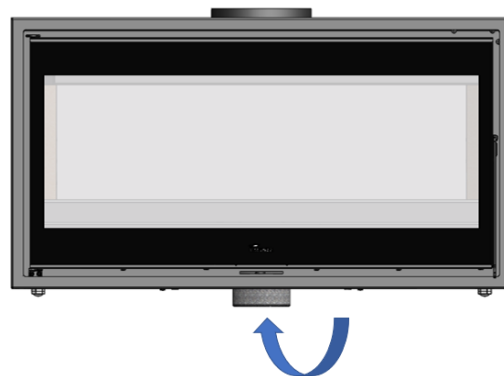


Figure No.6 - Conduction of the air intake for the combustion chamber

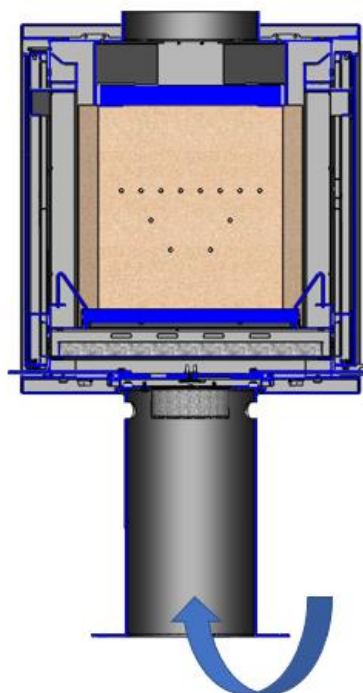


Figure No.7 - Piping air to the firebox in Verona 1001

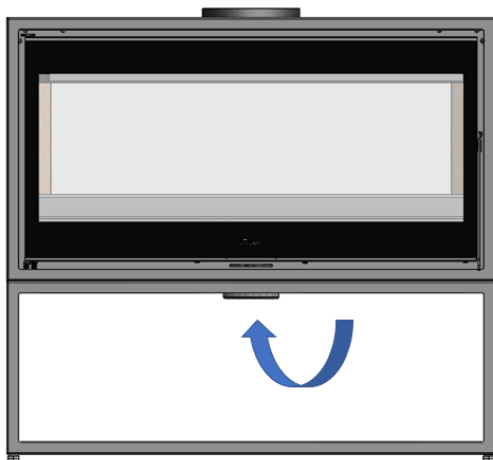


Figure No.8 - Piping air to the firebox in Verona 1003

2.4. Chimney flue

The chimney flue must comply with present standards on the installation of chimneys.

In rooms equipped with Controlled Mechanical Ventilation, the ventilation outlet must never be connected to the flue.

The appliance must always have its own chimney flue, never sharing a chimney flue with another appliance.

2.4.1. Type of flue

The flue must be made of special material designed to resist the products of combustion (e.g. stainless steel, enamelled steel, etc.).

Non-central-heating appliances (without back boiler) require an insulated, double-sleeve flue only on those sections that run outdoors or through cold areas. Single piping can be used inside the building, the heat of the gases serving to heat rooms, insulating only those sections where excess temperature may cause damage.

If the chimney is constructed, then it is necessary to pipe and insulate it to ensure correct updraught.

The diameter of the pipe must be the same as the diameter of the flue socket on the appliance over its entire length in order to ensure correct operation.

The flue must prevent the entry of rainwater.

The flue must be clean and airtight over its entire length.

The flue must be at least 6m tall and the chimney cap must not hinder the free release of gases.

If the flue tends to suffer from downdraught, then it is necessary to fit an effective anti-downdraught cowl, a static cowl or a smoke extraction fan, or reshape the chimney.

Never make 90° bends, due to the great loss of draught they cause, and reduce 45° bends down to an absolute minimum. Each 45° bend is equivalent to a 0.5m reduction in flue length. Horizontal flue sections should not be installed because they cut updraught a great deal.

The appliance is designed to operate under controlled draught conditions. The appliance must operate at a chimney draught of between 12Pa and 15Pa. To ensure this draught, an automatic draught moderator must be installed in the flue. Uncontrolled draught operation can lead to quick damage of the appliance, which will not be covered by the warranty.

The flue must not rest its weight on the appliance, as this could damage the worktop.

Bear in mind that high temperatures may be reached in the flue, meaning that it is essential that insulation be enhanced in sections in which combustible material is present (wooden beams, furniture, etc.). It may even be necessary to protect non-combustible material in order to prevent breakage, deformation, etc., as a result of overheating if the material is not designed to withstand high temperatures.



It must be possible to clean the entire flue, no sections being left inaccessible for cleaning purposes.

2.4.2. Chimney crown

The upper end of the chimney must clear the roof, the roof ridge or any obstacle located on the roof by at least 1m.

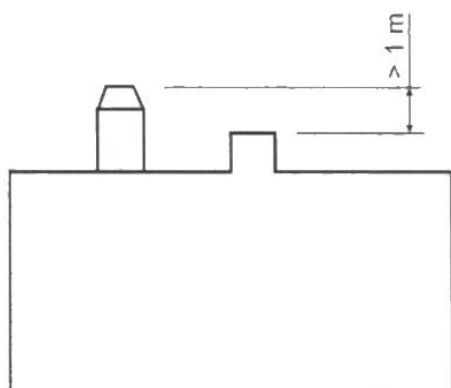
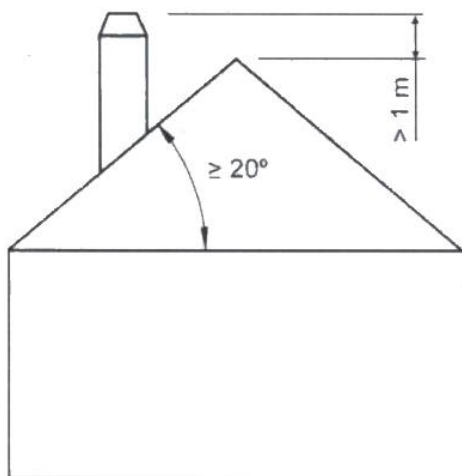
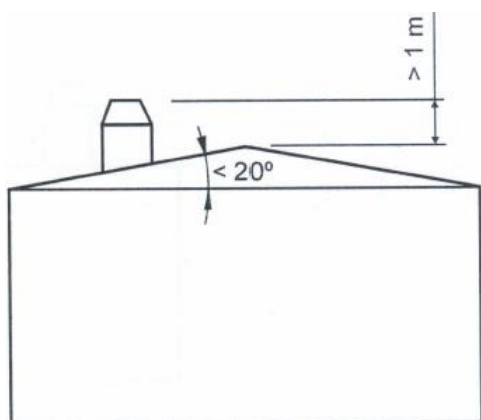


Figure No.9 - Distances between chimney crown and roof ridge

The chimney crown must clear the highest point of any neighbouring building or obstacle located within a 10m radius of the chimney outlet by more than 1m.

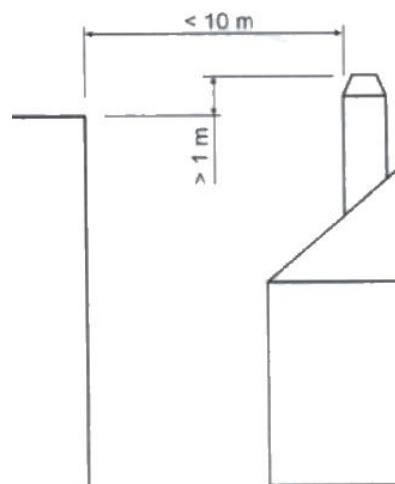


Figure No.10 - Distances between the chimney crown and objects within a 10m radius

The chimney crown must clear any neighbouring building or obstacle located within a radius of 10m to 20m from the chimney outlet.

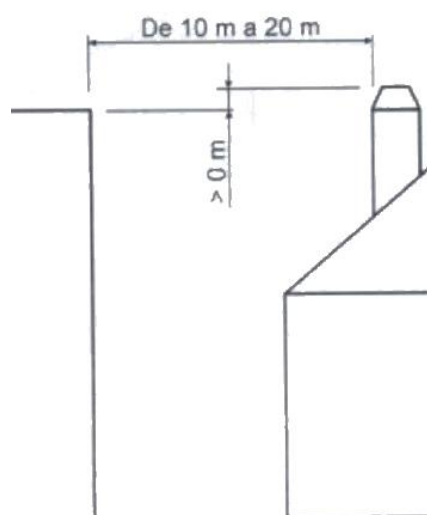


Figure No.11 - Distances between the chimney crown and objects within a radius of between 10 and 20m

3. INSTRUCTIONS OF USE

The manufacturer accepts no liability whatsoever for damage caused to parts as a result of the improper use of non-recommended fuels, modifications made to the appliance or how it is installed.
Only use original replacement parts.

All local and national regulations, including those referring to national and European standards, must be observed when using the appliance.

Heat is diffused by radiation and convection via the front and exterior of the appliance.

3.1. Fuel

This appliance must not be used as an incinerator. Do not use non-recommended fuels.

- Use dry logs (max. 16% humidity), cut at least 2 years ago, clean of resin and stored in a sheltered, ventilated place.
- Use hard woods with high calorie values and good ember production.
- Large logs should be cut to useable lengths before being stored. The logs should have a maximum diameter of 150mm.
- Finely-chopped wood produces greater heat output, but also burns more quickly.

Optimum fuels:

- Beech.

Other fuels:

- Oak, chestnut, ash, maple, birch, elm, etc.
- Pine and eucalyptus logs are low density and produce very long flames and may cause the parts of the appliance to wear out more quickly than normal.

- Resinous wood may mean that the appliance and the flue need to be cleaned more often.

Non-permitted fuels:

- All types of coal and liquid fuel.
- “Green wood”. Green or damp wood reduces the performance of the appliance and leads to soot and tar build-up on the inner walls of the flue, obstructing it.
- “Recovered wood”. The burning of treated woods (railway sleepers, telegraph posts, plywood, fibreboard, pallets, etc.) quickly blocks the system (soot and tar build-up), harms the environment (pollution, smells) and may lead to deformation of the firebox due to overheating.
- All materials which are not wood (plastic, spray cans, etc.).
- Never use gasoline, gasoline-type lamp fuel, paraffin, charcoal lighter fluid, ethyl alcohol or similar liquids to ignite or rekindle a fire in the equipment. Keep all such liquids away from the equipment while it is in use.

Green and reprocessed wood may cause chimney fires.

The graph below shows how the humidity of firewood affects its heat output:

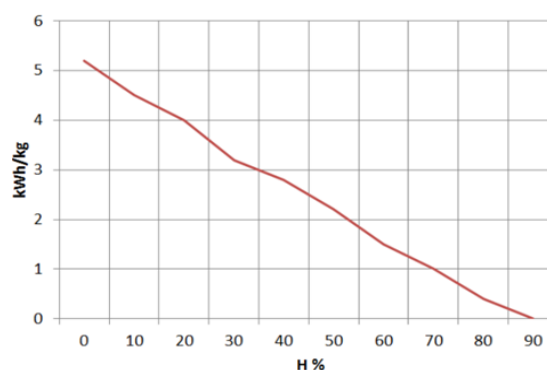


Figure No.12 - Relationship between firewood humidity and heat output.

3.2. Description of the parts of the appliance

3.2.1. Operating components

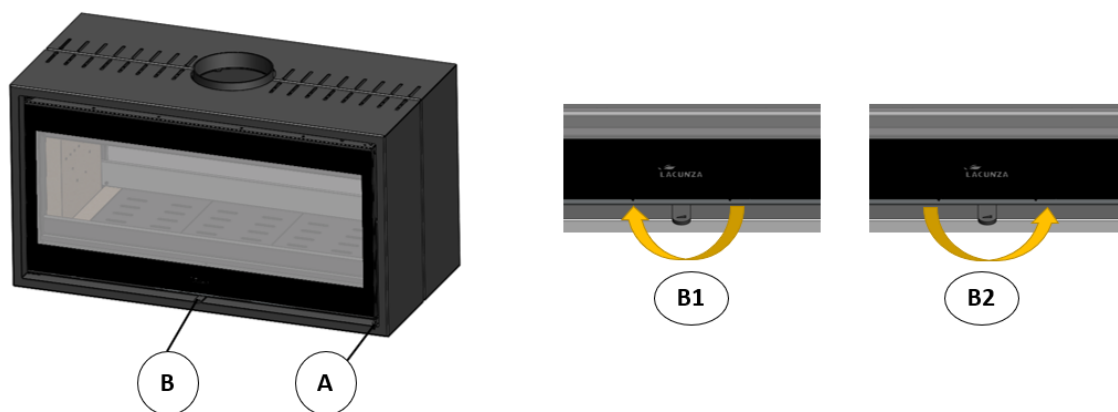


Figure No.13 - Operating components on the appliance

- A: Firebox door handle
- B: Air intake
 - B1 closed (left)
 - B2 open (right)

3.3. Lighting

Use of the appliance in warm weather (warm days, early hours of the afternoon on sunny days) may lead to lighting and updraught problems.

Certain weather conditions, such as fog, ice, humidity entering the flue, etc., may hinder sufficient updraught in the flue and lead to suffocation.

Proceed as follows in order to light the appliance satisfactorily:

- Open the firebox door(s) and open all the firebox air-intake inlets to the full.
- Place paper or a firelighter and some wood chips in the firebox.
- Light the paper or firelighter.
- Leave the door slightly ajar, the width of two or three fingers, for about 15 minutes until the glass warms up.
- The first time the appliance is lit, the fire should be gentle to allow the parts of the appliance to dilate and dry.

Important: The first time it is lit up, the appliance may give off smoke and strange smells. This is not a cause for concern. Open an outdoor window to ventilate the room during the first few hours of operation.

If you notice water around the appliance, this is produced by the condensation of the moisture in the wood on lighting the fire. This condensation will no longer appear when the appliance has been lit three or four times and has adapted to its flue. If it does not disappear, then check the flue draught (length and diameter of the flue, flue insulation, airtightness) and the humidity of the wood used.

3.4. Loading fuel

In order to load firewood, open the firebox door gently, preventing the sudden entry of air to the firebox so that smoke does not enter the room that the appliance is installed in.

Perform this operation with the glove to prevent burns to the hands.

The maximum height of the load shall be approximately one third of the height of the firebox.

The minimum interval between loads for nominal heat output is 60 minutes.

Always load with the nominal amount (see table in section 1.1).

For minimum burning (e.g. at night), use thicker logs.

When the firebox is loaded, close the door.

Be careful when placing logs in the firebox on appliances with vermiculite interiors. Vermiculite is a fragile material and may crack if knocked. The use of wood with non-recommended humidity levels will quickly damage the vermiculite parts.

3.5. Operation

The appliance should be operated with the doors closed.

For safety reasons, never close all the appliance's combustion-air intakes.

Air intake

By opening this inlet, air enters the firebox in the following sequential way:

1°- Through the double combustion holes on the sides of the combustion chamber.

2°- At the top of the combustion chamber door.

3°- Finally, air is introduced into the combustion chamber through the grille.

IMPORTANT: Keeping the secondary-air intake open (the air that enters the firebox via the top of the firebox door) helps keep the door glass cleaner for longer.

IMPORTANT: The appliance is exposed to extreme changes in temperature and may, as a result, make noises when in operation. These noises are a natural result of expansion/contraction of the parts which make up the appliance. Do not be alarmed by noises of this kind.

In order to obtain maximum output, open all the air intakes to the firebox and in order to obtain minimum output, tend towards closing them. For normal use, we recommend you the air Intake 50% open.

In class B or BE appliances (without combustion air ducting from the street), when the appliance is not in use, the appliance-flue duct assembly may represent a heat leakage route to the street. When the appliance is not in use, it is advisable to leave the air inlet registers to the combustion chamber closed to minimise these energy losses.

3.6. Removing ash

Following sustained use of the appliance, it is necessary to remove the ash from the firebox. Remove the ashpit box when cold or using something to prevent yourself from getting burned (glove).

Never throw hot embers into the rubbish.

Access the ashpit by opening the door on the appliance.

3.7. Deflectors.

The appliance has 1 vermiculite deflector and 2 stainless-steel reinforcement.

Removing the Nickel deflector

Follow the next steps:

First, remove the 2 separators.

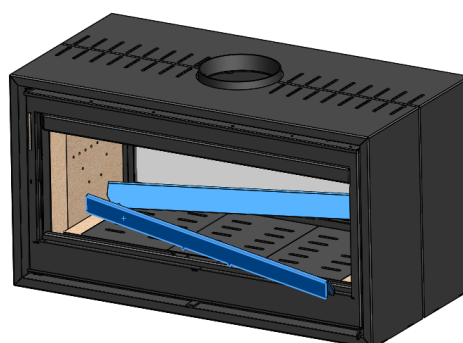


Figure No.14 - Removing the two separators.

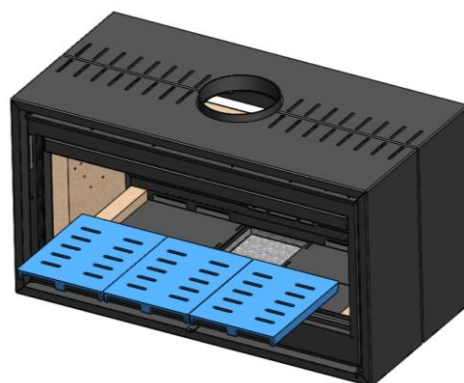


Figure No.15 - Removing the cast iron grilles

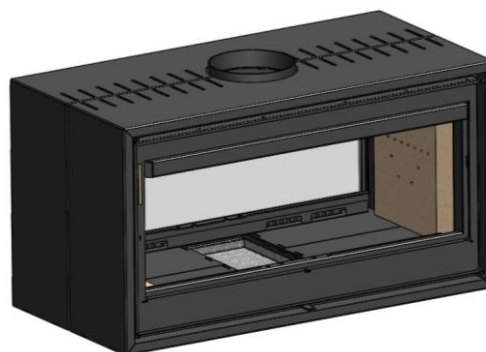


Figure No.16 - Remove the refractory from the right side

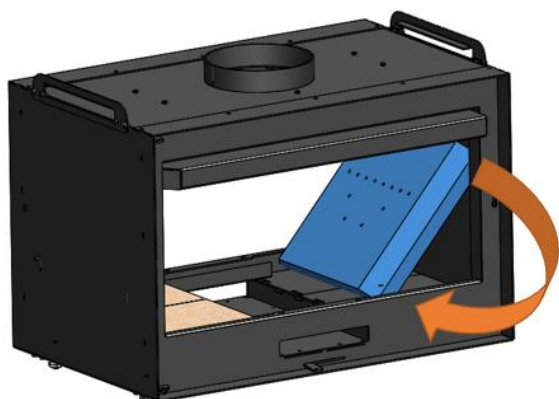


Figure No.17 - Turn the right-side refractory as in the picture so that the deflector can fall

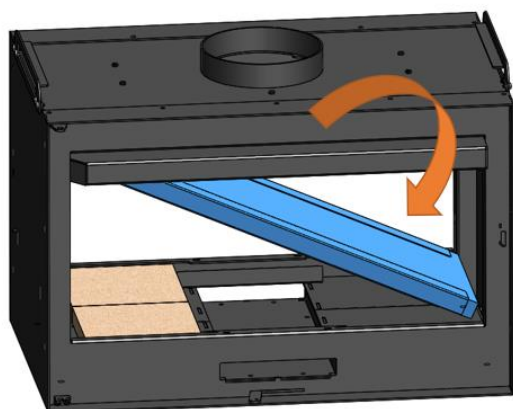


Figure No.18 - Drop the refractory holding it

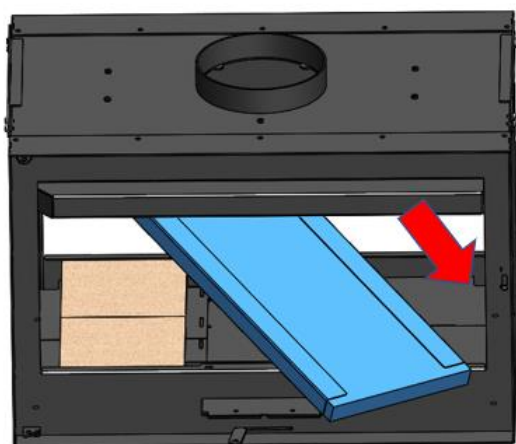


Figure No.19 - Remove de deflector.

4. MAINTENANCE AND IMPORTANT ADVICE

4.1. Maintenance of the appliance

The appliance, the flue connector piping and the flue must be cleaned regularly, particularly following long periods without use.

4.1.1. Firebox

Clean the firebox area of ash, etc.

4.1.2. Inside the appliance

The inside of the firebox can also be accessed from the bottom by extracting-pushing up the cast-iron grille and removing the refractories and the ashpit. Clean the area of ash through the hollow left after removal (use a vacuum cleaner if necessary).

Clean the firebox area of ash. Clean the deflector, where soot may build up.

4.1.3. Flue socket

The flue socket area must always be kept clean for the appliance to work properly. It must be cleaned as often as required. How often it is cleaned depends on how much the appliance is used and the type of fuel employed.

4.1.4. Painted sheet-steel-cast-iron parts.

These parts should be cleaned with a brush or dry cloth. Do not dampen the parts: the steel could rust and the paint could blister and chip. Be particularly careful when cleaning the glass: the liquids used must not dampen the painted steel.

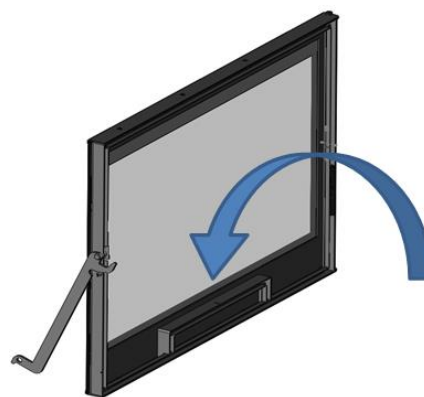
4.1.5. Firebox glass

To keep the glass as clean as possible for as long as possible, the secondary air register should be kept open. However, over the hours of use, the glass may

become dirty. To clean it, we will use specific degreasing products or dry cleaning products for this task.

The cleaning should be carried out with the glass cold and taking care not to apply the glass cleaner directly on the glass as, if it comes into contact with the door's closing cord, it may deteriorate. Put the cleaning product on the cloth.

Attention, never let the product drip into the lower part of the glass. The accumulation of the cleaning product, with soot or ash residues, can damage the screen printing on the glass.



Note: If we use the appliance in draught conditions higher than 15Pa or burn more wood (per hour) than those indicated in table 1.1, we will subject the appliance to working conditions higher than those designed for it. This can lead to aggressive fouling of the glass (white halo), which cannot be cleaned by the traditional method.

Caution, the vitro ceramic glass is prepared to support 700°C. Never let burning woods or combustion flame beating against the glass for prolonged periods of time. In this case, the glass would be submit to temperatures above 750°C, this could change the internal structure of the glass and make it opaque (irreversible phenomenon).

4.1.6. Air intake registers

In the air intake for combustion registers, remains of ash, sawdust, cleaning fluids, etc. may accumulate, which restrict or hinder its movement. In these cases, they should be released and cleaned.

4.2. Maintenance of the chimney flue

VERY IMPORTANT: In order to avoid incidents (chimney fires, etc.), it is necessary to perform maintenance and cleaning operations on a regular basis; if the appliance is used often, then the chimney and the flue connector piping must be swept several times a year.

In the event of fire in the chimney, close the flue draught, close doors and windows, remove embers from the firebox,

block the connection hole with damp cloths and call the fire brigade.

4.3. Important advice

Lacunza recommends that only Lacunza-authorized replacement parts be used.

Lacunza accepts no liability for any modification to the product which it has not authorised.

This appliance is a heat-producing appliance and contact may lead to burns.

This appliance may remain HOT for a period of time after it has gone out. **MAKE SURE THAT SMALL CHILDREN DO NOT GO NEAR IT.**

5. TROUBLESHOOTING



This symbol means that a qualified professional should be called to perform the operation.

Problem	Probable causes		Solution
The fire does not light properly The fire does not stay alight	Green or damp wood		Use hard woods, cut at least 2 years ago and stored in a sheltered, ventilated place
	The logs are too large		Use crumpled paper or firelighters and dry wood chips to light the fire. Use split logs to keep the fire going
	Poor-quality wood		Use hard woods which produce heat and embers (chestnut, ash, maple, birch, elm, beech, etc.)
	Insufficient primary air		Open the primary- and secondary-air intakes completely, or even open the door slightly. Open the outdoor-air inlet grille
	Insufficient updraught		Check that the draught is not blocked. De-soot if necessary. Check that the flue is in perfect condition (airtight, insulated, dry, etc.)
The fire flames up too much	Excessive primary air		Close the primary- and secondary-air intakes partially or totally
	Excessive updraught		Install a draught damper
Smoke given off on lighting	Poor-quality wood		Do not continually burn chips, carpentry scraps (plywood, pallets, etc.)
	Cold flue		Heat up the flue by burning a piece of paper in the firebox.
Smoke during burning	The room is at low pressure		In rooms with Controlled Mechanical Ventilation, leave an outdoor window ajar until the fire is fully alight.
	Too little wood loaded		Load as recommended. Loads notably smaller than those recommended lead to low smoke temperature and downdraught.
	Insufficient updraught		Check the condition of the flue and insulation. Check that the piping is not blocked. Clean mechanically if necessary
	Wind enters the flue		Install an anti-downdraught system (Cowl) at the top of the chimney
Does not warm up enough	The room is at low pressure		In rooms with Controlled Mechanical Ventilation, there must be an outdoor-air inlet
	Poor-quality wood		Only use the recommended fuel
Water condenses (after the appliance has been lit more than 3 or 4 times)	Too little wood loaded		Load as recommended. Loads notably smaller than those recommended lead to low smoke temperature and condensation.
	Green or damp wood		Use hard woods, cut at least 2 years ago and stored in a sheltered, ventilated place.
	Condition of the flue		Lengthen the flue (5-6 metres minimum). Insulate the flue properly. Check the airtightness of the flue/appliance.

6. BASIC BREAKDOWNS

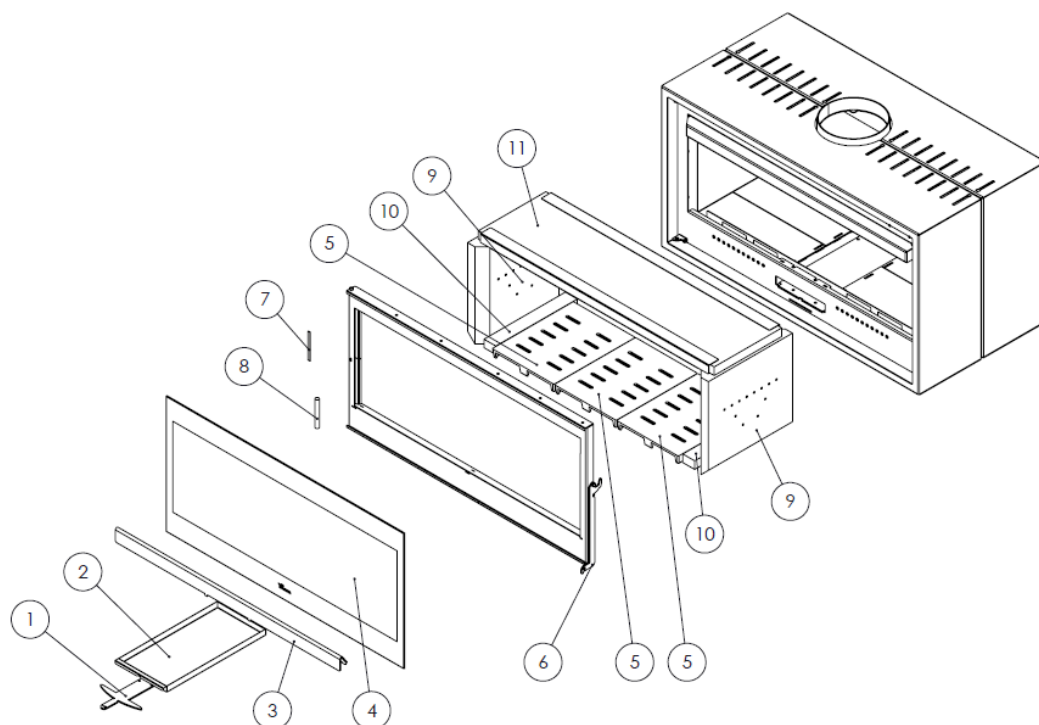


Figure No.20 - Verona 1000-1001-1003 Basic breakdowns

Nº	CÓDIGO	DENOMINACION	CANTIDAD
1	5044700000	Nickel DC Maneta registro entrada aire	2
2	5044700001	Nickel DC Cenicero doble	1
3	5044700008	Nickel 700 DC Separador	2
	5044800000	Nickel 800 DC Separador	2
	5045300001	Nickel 1000 DC Separador	2
4	5044700002	Nickel 700 DC Cristal puerta hogar + junta	2
	5044800001	Nickel 800 DC Cristal puerta hogar + junta	2
	5045300000	Nickel 1000 DC Cristal puerta hogar	2
5	5040000897	Silver 800 plus, Parrilla fundición	1
6	5044700002	Nickel Manilla puerta hogar	2
7		Cordón plano pelos 8x2mm	2,5 m
8	509020000042	Cordón Negro Ø13mm	2,5 m
9	5044700009	Nickel DC Vermiculita Lateral 340x340x60 mm	2
10	5044700010	Nickel 700 DC Vermiculita Base lateral 210x149x30 mm	4
	5044800007	Nickel 800 DC Vermiculita Base lateral 210x199x30 mm	4
	5045300007	Nickel 1000 DC, Vermiculita Base Lateral 48x329x30	4
11	5044700007	Nickel 700 DC Deflector vermiculita	1
	5044800004	Nickel 800 DC Deflector vermiculita	1
	5045300004	Nickel 1000 DC Deflector vermiculita	1

7. PRODUCT RECYCLING

The recycling of the appliance is the exclusive responsibility of the owner, who must act in compliance with the laws in force in his country regarding safety, respect and protection of the environment. At the end of its useful life, the product must not be disposed of with urban waste.

It can be delivered to the specific selective collection centers set up by the municipalities, or to retailers who offer this service. The selective disposal of the product avoids possible negative consequences for the environment and for health and makes it possible to recover the materials of which it is composed, thus obtaining significant savings in terms of energy and resources.

It can be disassembled (the parts are assembled with screws or rivets) and the components can be deposited in their corresponding recycling channels. The components of the appliance are: steel, cast iron, glass, insulating materials, electrical material, etc.

8. DECLARATION OF PERFORMANCE



ES-S-039

DECLARACIÓN DE PRESTACIONES Conforme al R. E. Productos Construcción (UE) Nº 305/2011

DÉCLARATION DE PERFORMANCE Selon le Règlement (UE) Nº 305/2011

DICHIARAZIONE DI PRESTAZIONE In base al Regolamento (UE) Nº 305/2011

DECLARATION OF PERFORMANCE According to Regulation (UE) Nº 305/2011

DECLARAÇÃO DE PRESTAÇÕES Em base com o Regulamento (UE) Nº 305/2011

1. Nombre y/o código de identificación única del producto:
 Nom-code d'identification unique du produit
 Nome-codice identificativo unico del prodotto
 Unique identifier nome-code for product
 Nome-código de identificação único do produto
 - Marca, marque, marca, mark, marca: **Lacunza**
 - Tipo, type, tipo, type, tipo: **Estufa, Poêle, Stufa, Stove, Aquecedor**
 - Modelo, modèle, modello, model, modelo: **VERONA 1000, VERONA 1001, VERONA 1003**

2. **Uso o usos previstos del producto:** Estufa de carga manual, para quemar combustibles sólidos (indicado en instrucciones), cuya función es calentar el espacio en el que está instalada.
Utilisation prévue du produit: Poêle qui se charge manuellement, conçu pour brûler des combustibles solides (indiqués dans le Manuel d'Instructions), dont la fonction est de chauffer l'espace où il est installé.
Usi previsti del prodotto: Stufa a carico manuale, per bruciare combustibili solidi (indicati nelle istruzioni), la cui funzione è riscaldare lo spazio in cui è installato.
Entended uses of the product: Stove to be loaded by hand and designed to burn solid fuels (indicated in instructions), whose function is to heat the space in which it is installed.
Utilização prevista do produto: Aquecedor de carga manual, para queimar combustíveis sólidos (indicado nas instruções), cuja função é aquecer o espaço no qual está instalado.

3. Nombre y dirección del fabricante: **LACUNZA KALOR GROUP S.A.L.**
 Nom et adresse du fabricant: **Pol. Ind. Ibarrea 5A 31800 Alsasua (Navarra) (España)**
 Nome e indirizzo del fabbricante: **Téléfono: (0034) 948563511**
 Name and adress of the manufacturer: **Fax: (0034) 948563505**
 Nome e endereço do fabricante: **Email: comercial@lacunza.net**

4. Sistema de evaluación y verificación de la constancia de las prestaciones: **3**
 Système d'évaluation et contrôle de la constante de performance: **3**
 Sistema di valutazione e verifica della costanza della prestazione: **3**
 Assessment and verification system for constancy of performance: **3**
 Sistema de avaliação e verificação da regularidade do desempenho: **3**

5. Organismo Notificado, Laboratoire notifié, Laboratorio notificato, Laboratory notified, Laboratório notificado:
STROJÍRENSKÝ ZKUŠEBNÍ ÚSTAV, S.P.
Engineering Test Institute, Public Enterprise
Hudcova 424/56b, 621 00 Brno, Czech Republic. Notified Body 1015
 Por el sistema, Selon le system, In base al system, Based on system, Em base ao system : **3**.
 Documento emitido (fecha), Numéro du rapport d'essai (date), Numero rapporto di prova (data), Test report number (date), Número relação de prova (data): **CPR-B-01772-20 (12-10-2020)**

6. Prestaciones declaradas, Performance déclarée, Prestazioni dichiarate, Services declare, Desempenhos declarados:

Especificaciones técnicas armonizadas, Spécifications techniques armoniques, Specifica tecnica armonizzata, Harmonised technical specifications, Especifica técnica harmonizada EN13240:2001/A2:2004/AC:2006/AC:2007		
Características esenciales, Caractéristiques essentielles, Caratteristiche essenziali, Essential features, Características essenciais	Prestaciones, Performance, Prestazione, Services, Desempenho	
Reacción al fuego, Réaction au feu, Reazione al fuoco, Reaction to fire, Reação ao fogo	Cumple, Conforme, Conforme, Compliant, Em Conformidade	
Distancia mínima de seguridad a materiales combustibles, Distance minimum aux matériaux combustibles, Distanza minima da materiali combustibili, Minimum distance from combustible material, Distância mínimo de materiais combustíveis	Izquierda, gauche, sinistra, left, esquerda: Derecha, droite, diritto, right, direito: Trasera, arrière, retro, back, traseira: Delantera, avant, fronte, front, frente: Encimera, dessus, sopra, above, acima:	400mm 400mm 1000mm 1000mm 800mm
Temperatura humos a potencia térmica nominal, Température des fumées, Temperatura fumi, Fume temperatura, Temperatura dos gases de combustão	257 °C	
Emisión, Emission, Emissione, Emissão, Emission, CO 13% O2	0,07 %	
Emisión, Emission, Emissione, Emissão, Emission, CO 13% O2	870 mg/Nm ³	
Emisión, Emission, Emissione, Emissão, Emission, NOx 13% O2	108 mg/Nm ³	
Emisión, Emission, Emissione, Emissão, Emission, OGC 13% O2	47 mg/Nm ³	
Emisión, Emission, Emissione, Emissão, Emission, PM 13% O2	23 mg/Nm ³	
Desprendimiento de sustancias peligrosas, Rejet de substances dangereuses, Rilascio di sostanze pericolose, Release of hazardous substances, Lançamento de substâncias perigosas	Cumple, Conforme, Conforme, Compliant, Em Conformidade	
Temperatura superficial, Température de surface, Temperatura superficiale, Surface temperatura, Temperatura superficial	Cumple, Conforme, Conforme, Compliant, Em Conformidade	
Seguridad eléctrica, Sécurité électrique, Sicurezza elettrica, Electrical safety, Segurança elétrica	-	
Presión máxima de servicio (paila), Pression maximale de service, Máxima pressione di esercizio, Maximun operating pressure, Máxima pressão de exercício	-	
Resistencia mecánica (para soportar una chimenea/un conducto de humos), Résistance mécanique (pour soutenir la cheminée), Resistenza mecánica (per supportare il camino), Mechanical strength (to support the fireplace), Resistência mecânica (para suportar a chaminé)	Cumple, Conforme, Conforme, Compliant, Em Conformidade	
Potencia térmica ambiente, Puissance rendue au milieu, Potenza resa all'ambiente, Power output to the environment, Potência libertada no ambiente	17 kW	
Potencia térmica agua, Puissance rendue à l'eau, Potenza ceduta all'acqua, Power transferred to water, Potência cedida à água	-	
Rendimiento energético, Rendement, Rendimento, Efficiency, Atuação	80 %	

Las prestaciones del producto identificado en el punto 1 son conformes con las prestaciones declaradas en el punto 6.

La performance du produit cité au point 1 est conforme à la performance declare au point 6.

La prestazione del prodotto di cui ai punti 1 è conforme alla prestazione dichiarata di cui al punto 6.

The performance of the product referred to in point 1 is consistent with the declared performance in point 6.

As declarações do produto identificado no ponto 1, estão conformes com as prestações declaradas no ponto 6.

La presente declaración de prestaciones se emite bajo la única responsabilidad del fabricante, indicado en el punto 3.

Cette déclaration de performance est délivrée sous la responsabilité exclusive du fabricant cité au point 3.

Si rilascia la presente dichiarazione di prestazione sotto la responsabilità esclusiva del fabbricante di cui al punto 3.

This declaration of performance is issued under the manufacturer's sole responsibility referred to in point 3.

É emitida a presente declaração de desempenho sob a responsabilidade exclusiva do fabricante referido no ponto 3.



Lacunza Kalor Group S.A.L.
NIF A-31606992
Polígono Industrial Ibañeta s/n
31800 Alsasua (Navarra) Spain

José Julián Garciandía Pellejero
Director Gerente

Alsasua 15-10-2020

9. CE MARK

		LACUNZA KALOR GROUP S.A.L. Pol. Ind. Ibarrea 5A 31800 Alsasua (Navarra) (Spain)	
20		Número, Nombre, Numero, Number, Número : ES-S-039	
Marca, marque, marca, mark, marca: Lacunza Tipo, type, tipo, type, tipo: Estufa, Poêle, Stufa, Stove, Aquecedor Modelo, modèle, modello, model, modelo: VERONA 1000, VERONA 1001, VERONA 1003		Organismo notificado, Laboratoire notifié, Laboratorio notificato, Laboratory notified, Laboratorio notificado: SZU Nº 1015	
Aparato Tipo, Type d'appareil, Tipo di apparecchio, Apparatus Type, Tipo de aparelho: BE Estufa de carga manual, para quemar combustibles sólidos (indicado en instrucciones), cuya función es calentar el espacio en el que está instalada. Funcionamiento Intermitente. Para conducto humos no compartido. Poêle qui se charge manuellement, conçu pour brûler des combustibles solides (indiqués dans Manuel d'Instructions), dont la fonction est de chauffer l'espace où il est installé. Fonctionnement intermittent. Pour conduit non partagé. Stufa a carico manuale, per bruciare combustibili solidi (indicati nelle istruzioni), la cui funzione è riscaldare lo spazio in cui è installato. Funzionamento intermittente. Per condotto non condiviso. Stove to be loaded by hand and designed to burn solid fuels (indicated in instructions), whose function is to heat the space in which it is installed. Intermittent operation. For non-shared conduit. Aquecedor de carga manual, para queimar combustíveis sólidos (indicado nas instruções), cuja função é aquecer o espaço no qual está instalado. Operação intermitente. Para conduíte não compartilhado.			
EN13240:2001/A2:2004/AC:2006/AC:2007			
Características esenciales, Caractéristiques essentielles, Caratteristiche essenziali, Características essenciais		Prestaciones, Performance, Prestazione, Services, Desempenho	
Reacción al fuego, Resistance au feu, Resistenza al fuoco, Resistance to fire, Resistência ao fogo		Cumple, Conforme, Conforme, Compliant, Em Conformidade	
Distancia mínima de seguridad a materiales combustibles, Distance minimum aux matériaux combustibles, Distanza minima da materiali combustibili, Minimum distance from combustible material, Distância mínimo de materiais combustíveis		Izquierda, gauche, sinistra, left, esquerda: 400mm Derecha, droite, diritto, right, direito: 400mm Trasera, arrière, retro, back, traseira: 1000mm Delantera, avant, fronte, front, frente: 1000mm Encimera, dessus, sopra, above, acima: 800mm	
Temperatura humos a potencia térmica nominal, Température des fumées, Temperatura fumi, Fume temperatura, Temperatura dos gases de combustão		257 °C	
Reacción al fuego, Resistance au feu, Resistenza al fuoco, Resistance to fire, Resistência ao fogo		Cumple, Conforme, Conforme, Compliant, Em Conformidade	
Emisión, Emission, Emissione, Emissão, Emission, CO 13% O2		0,07 %	
Emisión, Emission, Emissione, Emissão, Emission, CO 13% O2		862 mg/Nm³	
Emisión, Emission, Emissione, Emissão, Emission, NOx 13% O2		108 mg/Nm³	
Emisión, Emission, Emissione, Emissão, Emission, OGC 13% O2		47 mg/Nm³	
Emisión, Emission, Emissione, Emissão, Emission, PM 13% O2		23 mg/Nm³	
Desprendimiento de sustancias peligrosas, Rejet de substances dangereuses, Rilascio di sostanze pericolose, Release of hazardous substances, Lançamento de substâncias perigosas		Cumple, Conforme, Conforme, Compliant, Em Conformidade	
Temperatura superficial, Température de surface, Temperatura superficiale, Surface temperatura, Temperatura superficial		Cumple, Conforme, Conforme, Compliant, Em Conformidade	
Seguridad eléctrica, Sécurité électrique, Sicurezza elettrica, Electrical safety, Segurança elétrica		-	
Presión máxima de servicio (paila), Pression maximale de service, Máxima pressione di esercizio, Maximun operating pressure, Máxima pressão de exercício		-	
Resistencia mecánica (para soportar una chimenea/un conducto de humos), Resistence mécanique (pour soutenir la cheminée), Resistenza mecánica (per supportare il camino), Mechanical strength (to support the fireplace), Resistência mecânica (para suportar a chaminé)		Cumple, Conforme, Conforme, Compliant, Em Conformidade	
Potencia térmica ambiente, Puissance rendue au milieu, Potenza resa all'ambiente, Power output to the environment, Potência libertada no ambiente		17 kW	
Potencia térmica agua, Puissance rendue à l'eau, Potenza ceduta all'acqua, Power transferred to wáter, Potência cedida à água		-	
Rendimiento energético, Rendement, Rendimento, Efficiency, Atuação		80 %	

Siga las instrucciones para el usuario. Suivez les instructions de l'utilisateur. Segui le istruzioni per l'utente.
 Follow the user instructions. Siga as instruções do usuário

LACUNZA KALOR GROUP S.A.L

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EDITION: 1

